## DIGITAL TWIN INTERNAL LOGISTICS

## AI AND ROBOTS TO SUPPORT OPERATORS

To allow dynamic management of internal logistics, the plant manager receives proposals for solutions and relevant decision-making aids to anticipate risks in crisis management and improve productivity.



SIMULATE •— OPTIMISE • SUPPORT -

## ALTEN end-to-end support tailored to the business context

## **Simulate**

- · Scheduling
- · Logistic flows
- · Operators flows
- · Tool and AGVs flows
- Factory control tower (performance measurement)

## **Optimise**

- · Real time flow supervision
- · Automation of simulations (past, present and future)
- · Supervised simulation using artificial intelligence and distributed Multi-Robot Task Allocation algorithms
- · Optimisation research to find the best solutions for task allocation between human and machines
- · Prescription of added-value logistics scenarios

## Support the optimisation of internal logistics flows and the crisis management

- The plant manager receives analysis to understand and decide:
  - The plant performance and risks
- The current crisis (if applicable), and the causes of failures
- Possible measures and associated gains
- Operators and robots receive instructions to implement the new strategy selected by the pilot
- Effectiveness of prescriptions is measured, and the system learns from its experiences (Reinforcement Learning)
- Operators are guided in augmented reality to be trained or to carry out work instructions

ALTEN supports its customers' development strategies in the areas of innovation, R&D and technological information systems. Created more than 30 years ago, the Group has established itself as a world leader in Engineering and IT Services. Based in 30 countries, ALTEN currently has more than 54,100 employees all over the world.



## ALTEN SUPPORT FOR THE IMPLEMENTATION OF THE DIGITAL TWIN

#### AUDIT

#### MODELLING

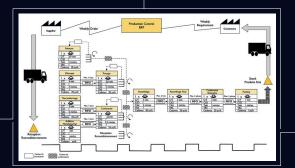
#### OPTIMISATION

### **IMPLEMENTATION**

- · Situation analysis
- · Needs definition
- · As is
- · Siemens tooling environment
- · Performance analysis
- · Simulation of different cases (past, future or degraded)

**ANALYSIS & SIMULATION** 

- · Logistics flows
- $\cdot$  Tools and AGVs flows
- Operators flowsIT/OT connection
- · In the real factory
- With indicators and a cockpit/ plant control room







# TO GO FURTHER Multi-Robot Task Allocation (MRTA)

MRTA is the problem of optimally assigning a set of tasks to a set of robots, given certain constraints.

Our approach aims at optimising the performance of the fleet and the production system by taking into account:

- The centralised or distributed aspect (embedded in each of the robots) of these calculations
- The heterogeneous aspect of the fleet of robots, which may be of different brands and capacities of action
- The complex aspect of the tasks to be performed (scheduling of simple tasks with more complex tasks incorporating the robot/human cooperative dimension)



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HUMAN AT THE HEART OF FACTORY 4.0

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